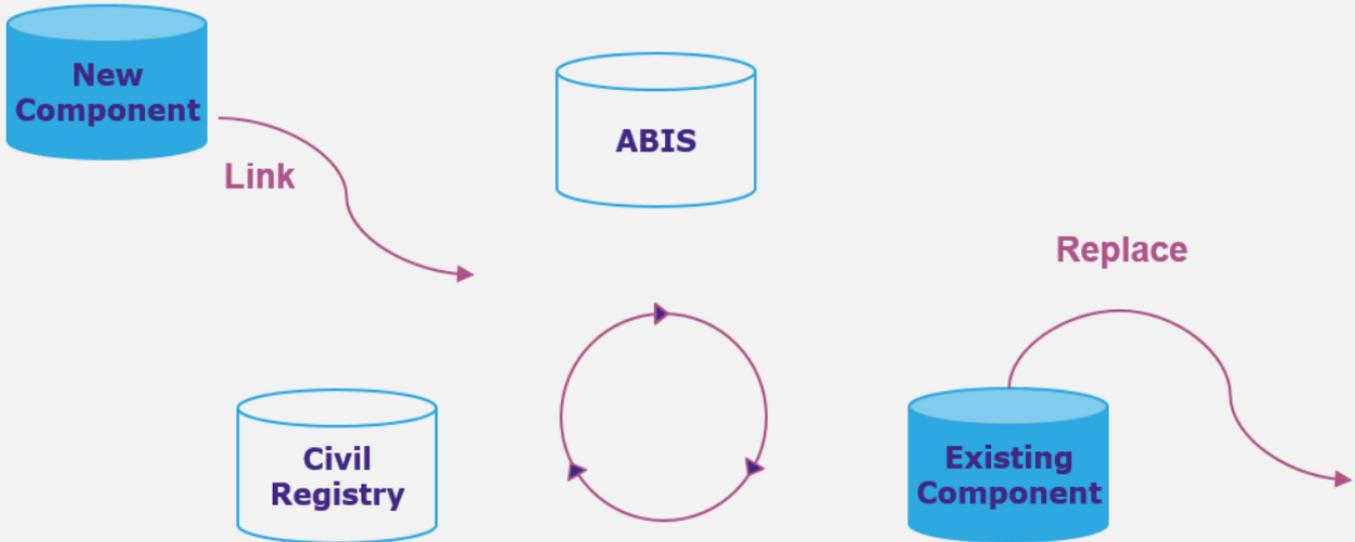


The Challenge



Dependency challenges equate to cost and operational risk